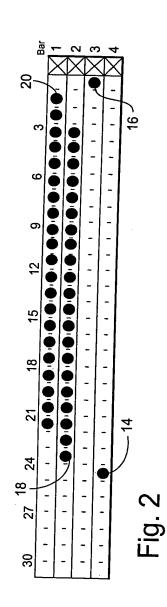


Fig. 1



loorotes lloor

Gauge: 14 Needles: 24 Thread-guides: 44 Eyelets: 0 Bars: 4 Links: 48

A: 0 B: 0	C		o c	O :H O :D
Take-down rollers	AL.3R	AL.3RDF/AL.3RS	AI POS/C	

Stitches per cm: 30

Elasticity: 0

Elastic threads Type Warp threads Type Tuntex Poly

Count Count 1/150

Total: 0 Total: 24

Weft Threads Type
Bar 1: Tuntex Poly
Bar 2: Tuntex Poly

Flat Bright Poly Dillion

Bar 3: Bar 4:

Tuntex Poly

Count 1/150 1/150 1/150

Total 21 21

Thread-guides thread-guide

Threads per

1/150/48 100% Poly Bright A.D. 1 1/150

1 3 .

-

.

Machine: 407 RPM: 1000

Needle grooves: 221
Performance coefficient:

RPM: 1000

Hourly production rate per band (m): 17.00

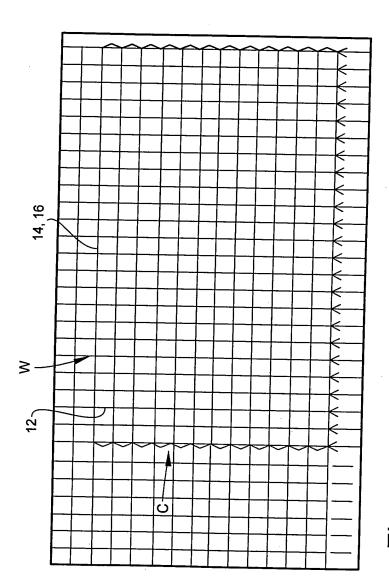
Bands obtainable contemporaneously: 7

Total hourly production (m): 119.00

Notes

Stitches equals picks. Run bright poly, each end separated in reed.

Fig. 4



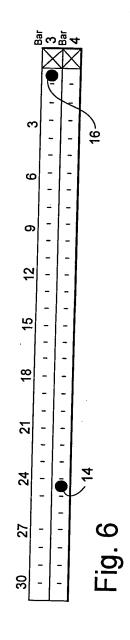
25 1

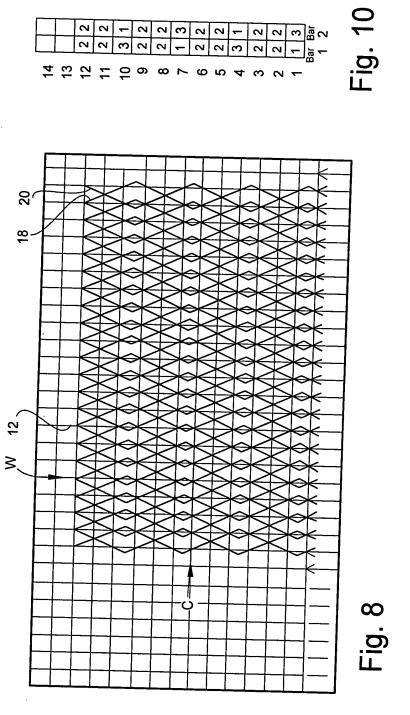
4 5 7 7 6 6

Fig. 5

Fig. 7

4 25 1 3 1 25 2 25 1 1 1 25 8 Bar Bar 3 4





2 g → g × Fig. 9 27